



TWI Certification Ltd, Granta Park, Great Abington,
Cambridge, CB21 6AL, United Kingdom

Certificate of Conformity of the Factory Production Control

2400-CPR-20140018

in compliance with the *Regulation (EU) No 305/2011 of The European Parliament and of the council of 9 March 2011* (the Construction Products Regulation or CPR) this certificate applies to the construction product(s)

Welding of structural steel work

placed on the market under the name or trade mark of:

***Dustacco Engineering Ltd
Tower Works
Stoneygate Road
Newmilns
Ayrshire
KA16 9AJ***

and produced in the manufacturing plant(s)

Newmilns

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the notified body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 15 October 2014 and will remain valid until 2 October 2020 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

First Issue Date: 15/10/2014
Current Issue Date: 04/12/2017
Date of Expiry: 02/10/2020


Eur Ing Chris Eady
Chief Executive

The validity of the certificate may be confirmed at the web address: www.en1090cert.org



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Schedule for 2400-CPR-20140018

This Schedule is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20140018 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

**Dustacco Engineering Ltd
Tower Works
Stoneygate Road
Newmilns
Ayrshire
KA16 9AJ**

Covers Execution Class EXC2 under

EN 1090-1 & EN 1090-2 with the following welding processes according to EN ISO 4063:

| Welding process (ISO 4063) | Parent material groups (CEN ISO/TR 15608) | Thickness up to and including |
|---------------------------------------|--|--------------------------------------|
| MMA (111) | Group 1 | 20mm |
| MAG (135) | | |
| TIG (141) | Group 1 and Group 8 | 10mm |

Under the responsibility of the Welding Coordinator:

Mr David Borland BEng Hons Manufacturing Systems Engineering, PG Diploma in Quality Engineering, CSWIP Visual Welding Inspector for EXC2.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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